Govt of Madras

Secte. II-27—80.003—4-1-53.

Debelopment (1952) Department.

Passed.
HP
Supdt

M.S. SERIES.

G.O. NO. 4980

Dated 19-11-1952

[Despatch Abstract.]

Industries - Sericulture - Govt Silk Filatures Kollegal - starting of an experimental Silk Carpet weaving section - Director's proposals Approved - Selling price of silk carpets - fixed

Department of Industries and Commerce. DW 59369 9/52

From
Sri M.T. Raju, Bar-at-law, I.C.S.,
Director of Industries and Commerce,
'Mackays Gardens', Madras.6.

To
The Secretary to Government,
Development Department,
Fort St.George, Madras.9. 29/7/52

No.200 D 1/52 dated 26-5-1952.

Sir,

Sub: Industries -Sericulture - Government Silk Filature - Kollegal - starting of a regular silk carpet weaving section on an experimental basis - proposals submitted.

---

1 The basin refuse and the thin films of unreelable silk layers left over the pupae in the process of reeling silk at the Government Silk Filatures, ~~silk waste~~ hitherto been utilised merely as manure. An attempt has been made to utilize the waste material for manufacturing carpets.

2 A rough loom for carpet weaving was got up with the available dealwood materials of old packing cases in the filatures; and by using cotton thread as warp and carded silk waste obtained from basin refuse and unreelable thin layers of silk over the pupae as weft, about 200 square yards of carepts have been produced. The Sericultural Expert has now reported that carpet weaving could be resorted to on a commercial basis in the Government Filatures, and as that thereby the profitable utilization of the silk waste could be ensured.

3 The Sericultural Expert proposes that to begin with 25 % of the basin refuse available could be utilised to produce about 360 square yards of waste silk carpets in a year. He has stated that as the looms could be got done with the wooden materials available in the Filature Workshop, no non-recurring expenditure is contemplated, and has estimated that Rs.1,680/- will be required under recurring expenditure as per details furnished below:

Recurring expenditure:

(i) Raw materials - basin refuse: About 1440 lbs of basin refuse silkwaste at the rate of 4 lbs per square yard estimated to cost Rs.0-2-0 per lb.	Rs.180--0--0
(ii) Cotton yarn - 6 ozs. per square yard for 360 squqre yards of silk carpet 135 lbs. estimated at Rs.1-8-0 perlb.	202--8--0
(iii) Labour charges wages for carpet weavers piece work at Rs.3-8-0 per sq. yard.	1,260--0--0
(iv) Miscellaneous such as minor repairs etc., to loom.	37--8--0
	1,680--0--0

4 No additional staff is proposed to be employed under this scheme. The proposed carpet manufacturing section will be run as an adjuct to the handloom weaving section.

5 I enclose herewith a statement showing the cost of production of silk waste carpet which works out to Rs.4-3-0 per square yard. Adding a profit of Rs.1-1-0 per square yard, it is proposed to fix the selling rate of the carpets, ~~considering the then selling rates of~~ at Rs.5-4-0 per square yard.

6 I request that the Government may be pleased to permit the starting of the silk carpet weaving section for a period of two years, to begin with, as an experimental unit and sanction a recurring expenditure of Rs.1,680/-per annum. I further request that Government may be pleased to approve the selling rate of Rs.5-4-0 per square yard of the waste silk carpets produced in the silk section. I request the favour of very early orders.

r.n. 27.5.

For Director of Industries and Commerce.

COST OF PRODUCTION STATEMENT OF THE SILKWASTE CARPETS.

Production. 122½ sq. yards.

1. Consumption of cotton thread 2/12th twisted for making warps in the manufacture of carpets from March '51 to the end of November 1951 - 50 lbs 11 Ozs at Rs. 15/- for 10 lbs bundle.	Rs.76--0--6
2. Consumption silk waste obtained out of basin refuse etc., 562 lbs 12 ozs at Rs.0-1-0 per lbs of waste.	35--2--9
3. Boiling and treatment of silk waste at Rs.0-1-0 per lb.	35--2--9

4. Labour charges:

Wages of weavers from March 51 to November 1951:

March 51	26--14--0
April	25--0---0
May	20--14--0
June	52--6---0
July	50--6---0
August	53--3----0
September	46--0---0
October	44--9---0
November '51	44--15---0
	364--3---0

Total cost 510--9--0

Production of carpets. 122½ sq. yards.

Average cost of 1 sq. yd. of carpet. Rs.4-2-8 or Rs. 4-3-0

Add profit 1-1-0

Selling rate 5-4-0 per sq. yard.

Dev. (G) Dept. 5

Memo. No 59369 G/52-1 dated 2/6/52

Sub:- Industries - Sericulture - Govt. Silk Filatures, Kollegal - Starting of a regular Silk Carpet Weaving section on an experimental basis - Proposals.

Ref:- From the D.I.& C. No.200 D1/52, dt. 26-5-52.

The D.I.& C. is requested to state whether there is ~~any~~ sufficient demand in the market for the waste silk carpets proposed to be manufactured at the Govt. Silk Filatures, and if so, how much of the 200 sq. yards so far manufactured, have been sold and at what price.

2. In the estimate submitted by him, the D.I.&.C has calculated the cost of basin refuse at 0-2-0 per lb. It is presumed that this includes cost of boiling and treatment of silk waste. The cost of production of the carpet is said to be Rs. 4-3-0 per sq. yard. But according to the estimate submitted by him for manufacturing 360 sq. yds. of waste silk carpet, the cost works out to Rs. 4-10-8. The selling price is proposed to be fixed at Rs.5-4-0 per square yard. The D.I.& C. has not stated the basis for fixing Rs. 5-4-0 as the selling price, ~~He is requested to state~~ the prevailing market rates for such varieties and how he proposes to dispose the manufactured carpets. It is also not clear how the D.I.& C. could possibly implement the scheme without additional staff. According to the proposed scheme, the profit that is likely to be obtained is about Rs.210/- per annam. He is requested to re-examine the scheme in the light of the above and submit a report to Govt. before 25-6-52.

AS 2/6/52

2/6/52

INDUSTRIES AND COMMERCE DEPARTMENT

Dev 114310/49. I
10.X.52.

From

Sri M.T.Raju, Bar-at-Law., I.C.S.,
Director of Industries and
Commerce, Madras.6

To

The Secretary to Government,
Development Department,
Madras.

-c-c-c-c-c-c-c-c-c-c-c-c-c-c-c-c-c-c-c-c-c-c-c-c-c-c-c-c-c-c-c-c-c-c-c-c-c-c-c-

No.200 D1/52. dated the 7th Octr. 1952

Sir,

Sub:- Industries - Sericulture - Government SilkFilatures, Kollegal-Starting of a regular silk carpet weaving section on experimental basis - Proposals.

Ref:- Government Memo No.59369G/52-1 Development dated 2-6-52.

In their Memorandum cited above Government have enquired whether there is sufficient demand in the market for the waste silk carpets proposed to be manufactured at the Government Silk Filatures and if so, how much of the 200 Square yards so far manufactured have been sold and at what price. They have also called for further particulars regarding the cost of basin refuse and also the cost of production of the carpets and the basis for fixing Rs.5-4-0 as the selling price. Government have further observed that it is not clear as to how the scheme could possibly be implemented without additional staff.

2. The Sericultural Expert who was consulted, has reported that the silk waste carpets producedin the hand loom weaving section have not yet been sold pending approval of the selling rates, even though enquiries have been received for their purchase. He has further reported that as presumed by Government, the cost of basin refuse and at annas 0-2-0 per lb. includes the cost of boiling and treatment of silk waste.

3. With regard to Government's observation that according to the estimate submitted for manufacturing 360 Sq.yards of silk waste carpet the cost worked out to Rs.4-10-8 and not Rs.4-3-0 as intimated in this office letter No.200D1/52 dated 26-5-52, the Sericultural Expert states that the cost of production worked out as Rs.4-3-0 is the actual expenditure incurred for producing 122½ Sq.Yds. He has further stated that in the estimate submitted for manufacturing 360 Sq.Yds. the labour charges for piece work have been calculated at Rs.3-8-0 per Sq. yard allowing a margin for a possible increase in wages, even though the actual wages paid did not exceed Rs.3/-.This accounts for the increased cost of production at Rs.4-10-8 per Sq.yard.

4. Itis reported that m/s.Mysore Spun Silk Mills Ltd,Channapatna are selling fromRs.6/8 to Rs.10 per Sq.Yard. As our carpets are not as fine as those manufactured at Channapatna, the Sericultural Expert has recommended the selling rate of Rs.5-4-0 per Sq.yard. I consider that the selling rate recommended by the Sericultural Expert is reasonable and will prove competitive.Since the total production is estimated to be only 360 Sq.yards, it is considered that there will not be any difficulty in the disposal of the carpets.

5. As already reported no additional staff will be necessary as the foreman in charge of the handloom weaving sectionwill exercise necessary supervision over the work in the carpet weaving section also.The labour employed will be

/p.t.o./

8

engaged on piece work basis only. I may add that even though the profit that is likely to be realised will not be appreciable(as pointed out by Government) the utilisation of the silk waste obtained from the basin refuse and pupae will constitute sufficient justification for the new line of manufacture now proposed.

6. In the circumstances explained above I request that Government may be pleased to permit the starting of the silk carpet weaving section for a period of 2 years as an experimental unit and sanction a recurring expenditure of Rs.1680/- per annum. I further request that Government may be pleased to approve the selling rate at Rs. 5-4-0 per Square yeard of the waste silk carpets produced in this section.

K Karunakaran
8.10.52

for Director of Industries and Commerce

trs/ 7/10.

8/10.

Dev. (G) Dept. 9

C.No. 58369 G/52.

Sub:- Industries - Sericulture - Govt. Silk Filatures, Kollegal - Starting of an experimental Silk Carpet Weaving section - Director's Proposals - Approved.- Selling price of silk carpets - fixed.

Read:- From the Director of Industries and Commerce No.200 D1/52, dated 26-5-52. and 7-10-52.

G.O.Ms.No. 4980 dated 19-11-52.

With a view to usefully utilise the basin refuse and the thin films of unreelable Silk layers left over the pupae in the process of reeling silk which have hitherto been used as manure, the D.I.& C. has proposed to start an experimental silk carpet weaving section as an adjunct to the handloom weaving section at the Govt. Silk Filatures, Kollegal. The scheme envisages the utilisation of 25 per cent of the available basin refuse to begin with, to produce about 360 sq. yards of waste silk carpets in a year. No non-recurring expenditure is contemplated as the looms are proposed to be manufactured with the wooden materials available at the Filature Work shop. The Foreman in charge of the handloom weaving section will supervise the work in the carpet weaving section also. A recurring expenditure of Rs. 1680/- towards cost of raw materials, (basin refuse and cotton yarn) labour charges etc. will however be incurred.

2. As the scheme involves the utilisation of waste products, the Govt. accept the proposals of the Director of Industries and Commerce and sanction the scheme for the starting of an experimental silk carpet weaving as an adjunct to the handloom weaving section attached to the Govt. silk Filatures, Kollegal for a period of one year in the first instance. Sanction is also accorded to a recurring expenditure of Rs. 1,680/- (Rupees one thousand six hundred and eighty only) per annum towards cost of raw materials, labour charges etc.

3. The Govt. also approve the proposal of the Director of Industries and Commerce to fix the

selling price of the waste silk carpets at Rs. 5-4-0 (Rupees five and annas four only) per square yard.

4. A detailed report on the working of the silk carpet weaving section, the quantity manufactured, the quantity sold, etc. should be submitted to the Govt. at the end of each quarter, the first report should reach Govt by 10.1.53.

To

The D.I.& C.
The A.G. thro'Fin.
B.F. /S.Cs.

11 Dept (G)

Memo No. 4247 G/53-1 dated 12.1.53

Sub:- Industries - Sericulture - Govt. Silk filatures, Kollegal - ~~starting of an~~ Experimental silk carpet weaving section. ~~Report~~ Quarterly report - Report for quarter ended 31-12-52

Ref:- GO Rt No NO 4980 Dept dated 19.11.52

The attention of the Director is invited to the GO cited and he is requested to expedite the quarterly report for the quarter ended 31-12-52 called for therein.

13/1/53

To The D.T.C.

5.2.53

16.1 Compd 13/1/53

2 W.1.53

16/1/53

INDUSTRIES AND COMMERCE DEPARTMENT

5105

From
Sri M.T.Raju, Bar-at-Law., I.C.S.,
Director of Industries & Commerce,
Mackays Gardens, Madras.6.

To
The Secretary to Government,
Development Department,
Madras.

-x-x-x

15

Department of Industries and Commerce.

From
The Director of Industries and Commerce,
'Mackays Gardens',
Madras.6.

To
The Secretary to Government,
Development Department,
Fort St.George, Madras.9.

No.2362 D1/53 dated 8-5-1953.

Sir,

Sub: Government Silk Filatures, Kollegal -silk carpet weaving section quarterly report.

P 13 of (G) — Ref: This office letter No.77 D1 53 dated 12-1-1953.

P 3 below — In continuation of this office letter cited above, I submit herewith a report showing production stock etc., position in respect of the silk waste carpet weaving section of the Government Silk Filatures, Kollegal for the quarter ended 31-3-1953.

for Director of Industries and Commerce.

r.n.o.5.

8/5/53

Government Silk Filatures, Kollegal

Quarterly report of the experimental silkwaste carpet weaving section for the quarter ending 31st March 1953.

---

1. Capacity of the concern .. 30 square yards per month.

2. Opening balance in stock .. 370½ sq. yards.

3. Total output for each month of the quarter in quantity:

January 1953	..	31 sq. yds.	
February ,,	..	24 ,,	
March ,,	..	16 ,,	
			71 sq. yards.

4. Total sales for each month of the quarter in quantity:

January 1953	..	1 sq. yd.	
February ,,	..	9½ ,,	
March ,,	..	4½	
Samples issued	..	4 ,,	
			19½ sq. yards.

5. Balance at the end of the quarter — 422 sq. yards.

6. Reasons for the low output during lean months of the quarter .. — Low output during the mon of February and March d to low attendance of th labourers in that secti

7. Reasons, if any, for any abnormal accumulation of stock or fall in normal sales — ---

for Sericultural Expert.

Ka/-

(MA 1-3 above)

18/ Submitted for perusal

May be lodged and filed with CA No. 4980 now dated 9-11-92 — MA 9-10 of (G)

13/4/93

13.5.93

14/5/93

C.F.32(3)—998,250—3-11-49.

Industries and Commerce. Department

From The Director of Industries and Commerce, Madras.6.

Designation

Station

Received 20539 Registered

To

The Secretary to Government,
Development Department, Madras.

Enclosures:

No. 2362-D1/53 Dated 14th July 53. 195

Sir,

Sub:-Industries-Sericulture-Government Silk Filatures-Kollegal-Silk Waste carpet weaving section and Silk weaving section quarterly report submitted.

Ref:-1.G.O.Ms.No.612 Development dated 9-6-53
2.This office letter No.2362-D1/53 dated 8-5-53.

In continuation of this office letter second cited I submit herewith a report showing production, stock etc., position in respect of the silk waste carpet weaving section of the Government Silk Filatures, Kollegal for the qurter ended 30-6-53.

A copy of the quarterly report for the period ended 30-6-53 in respect of the handloom silk weaving section is also submitted herewith.

Krn.16/7.

for Director of Industries and Commerce.

GOVERNMENT SILK FILATURES, KOLLEGAL

*****

-27-

Quarterly Report of the Experimental Silkwaste Carpet Weaving Section for the quarter ending 30th June, 1953.

---

1. Capacity of the concern .. 30 square yards per month.

2. Opening stock of carpets as on 1-4-1953 .. 422 sq. yards.

3. Total output for each month of the quarter:

April 1953	..	6 yds.	
May ,,	..	7 "	
June ,,	..	15½ "	
		------	28½ sq. yards.

			450½ sq. yards.
			-----

4. Total sales for each month of the quarter:

April 1953	..	--	
May ,,	..	18½ yds.	
June ,,	..	2 "	
Free samples issued		2½	
		---	23½ sq. yards.
			====

5. Closing stock of carpets as on 30-6-1953 .. 427½ sq. yards.

6. Reasons for the low output during lean months of the quarter .. Low attendance during April & May. The carpet weaving looms were dismantled at the Filature Section for erection at the Silk Twisting and Weaving Section.

7. Reasons, if any, for any abnormal accumulation of stock or fall in normal sales: Nil

Sericultural Expert,
Govt.Silk Filatures, Kollegal

Ka/-

23/5

Quarterly reportof production, sales, etc. of the handloom weaving section for the quarter ending 30--6--1953.

--

1) Capacity of the concern .. 500 yards.

2) Opening balance of stock in quantity .. Cloth : 3,958 yds. 22-7/8"
Flags : 387 Nos. @ ½ yd.
Kerchiefs: 16 Nos.

3) Total output for each month of the quarter in quantity:

April 1953	..	Cloth:	267 yds.	31½"	plus 118 kerchiefs.
May ,,	..	,,	450 "	22½"	
June ,,	..	,,	543 "	13½"	plus 32 ,,
			1,261-yds.	31½"	
Total	..	.. Cloth:	5,220-yds.	18-3/8"	
		Flags:	387 Nos.	@ ½ yd.	
		Kerchiefs:	166 Nos.		

4) Total sales for each month of the quarter in quantity:

April 1953	..	Cloth:	477 yds.	13½"	
May ,,	..	,,	403 "	6¾"	plus 35 kerchiefs.
June ,,	..	,,	453 "	2¼"	plus 12 kerchiefs.
32 kerchiefs were made out of cloth --			2 "	27 "	
			1,336-yds.	13½ 47	

5) Balance at the end of the quarter in quantity .. Cloth: 3,884 yds. 4-7/8"
Flags: 387 Nos. @ ½ yd.
Kerchiefs: 119 Nos.

6. Reasons for the low output during lean months of the quarter .. Low attendance of the weavers.

7. Reasons, if any, for any abnormal accumulation of stock or fall in the normal sales.

Sericultural Expert,
Govt. Silk Filatures, Kollegal

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(Pp 1-5 above)

DEN (G)

Submitted for perusal.

May be lodged and filed with GO Ms. 4580 Dev dated 15.11.53

20/11/53 20.7.53

CMO 126 961 DI/53.

Department of Industries and Commerce

Dat 12696 1 DI

From
The Director of Industries and Commerce, Chepauk, Madras.5.

To
The Secretary to Government, Development Department, Madras.9

No.2362.D3/53. dated 14-10-53.

Sir,

Sub: Industries-Sericulture-Government Silk Filatures, Kollegal-working of Experimental silk waste carpet weaving section and handloom weaving section report for the quarter ended 30-9-53.

Ref: 1. G.O.Ms.No.4980.Dev. dt. 19-11-52.
2. This office letter No.2362.D1/53 dt.14-7-53.

In continuation of this office letter second cited, I submit herewith reports showing production, stock etc., position in respect of the experimental silk waste carpet weaving section and silk weaving section of the Government Silk Filatures, Kollegal for the quarter ended 30-9-53.

for Director of Industries and Commerce

trs/17/10
Encl: (2 sheets).

Dept (DI) Deptt.

D.I.+c's lr. alone & the enclosures at pp 3-5 below may be perused. May be lodged & added to pp. at

GO Ms 4980 dt 19 XI 53

GOVERNMENT SILK FILATURES, KOLLEGAL.

Quarterly report of the experimental silkwaste carpet weaving section for the quarter ending 30-9-1953.

1. Capacity of the concern .. 30 square yards per month.

2. Opening stock of carpets .. 427½ square yards.

3. Total output for each month of the quarter:

July '53	..	Nil
August "	..	Nil
September"	..	Nil
Total	..	Nil.

4. Total sales for each month of the quarter:

July, '53	..	1½ sq. yd.
August "	..	3½ ,,
September"	..	1½ ,,
		6½ square yards.

5. Closing stock of carpets as on 30-9-1953 .. 421 square yards.

6. Reasons for the low output during lean months of the quarter: The looms were dismantled at the filature section and were under erection in the Silk Twisting section and hence work suspended.

7. Reasons, if any, for any abnormal accumulation of stock or fall in normal sales .. ----

Sericultural Expert,
Govt. Silk Filatures, Kollegal.

Ka/-

Government Silk Filatures, Kollegal

Quarterly report of production, sales, etc. of the handloom weaving section for the quarter ending 30-9-1953.

1. Capacity of the concern .. 500 yards per month.

2. Opening balance of stock in quantity:

		yds.	inches.
1. Fabrics	..	3,884	- 4-7/8
2. Flags	..	387 Nos. & ½ a yd.	
3. Kerchiefs	..	119 Nos.	

3. Total output for each month of the quarter:

July	..	261--9	
August	..	546-18	
September	..	511-27	
Excess found during annual stock verification-52-53:		1-24½	1,421--6½
Total fabrics	..		5,305 yds.11-5/8"
,, flags	..		387 Nos. & ½ a yd.
,, kerchiefs	..		119 Nos.

4. Total sales for each month of the quarter in quantity:

July	..	256 yds.9"	plus 5 kerchiefs.
August	..	325 " 9"	plus 18 ,,
September	..	527 " 0"	plus 40 ,,
Total:		1,108 " 18"	plus 63 ,,

5. Balance at the end of the quarter:

Fabrics	..	4,196 yds. 29-5/8"
Flags	..	387 Nos. & ½ a yd.
Kerchiefs	..	56 Nos.

6. Reasons for the low output during lean months of the quarter .. ---

7. Reasons, if any, for any abnormal accumulation of stocks or fall in the normal sales .. ---

Sericultural Expert,
Govt. Silk Filatures, Kollegal.

Ka/-

31

epartment of Industries and Commerce. LC 9771/53

From	To
The Director of Industries and Commerce, Chepauk, Madras 5.	The Secretary to Government, Dept. of Industries, Labour, Co-operation, Madras 9.

No. 2362-D3/53 dated 2nd February 1954.

1-FEB 1954

Sub:- Industries - Sericulture - Govt. Silk Filature, Kollegal - Working of experimental silk waste carpet weaving section and handloom weaving section - Report for the quarter ended 31-12-53.

Ref: -1. G.O. No. 4980- Development dated 19.11.52.
2. This Office letter No. 2362-D1/53 dt. 14-10-53.

In continuation of this Office letter cited, I submit herewith reports showing production, stock etc., position in respect of the experimental silk waste carpet weaving section and silk weaving section of the Government Silk Filature, Kollegal for the quarter ended 31-12-1953.

Submitted for perusal. LC(E) dept.
May be lodged and added to the previous papers at (B)
with a C.B. entry against 5/4/54 for the next quarterly report. There was no production during the quarter under report.

For Director of Industries & Commerce

Department of Industries and Commerce.

From	To
The Director of Industries and Commerce, Chennai, Madras 5.	The Secretary to Government, Dept. of Industries, Labour, Co-operation, Madras 9.

Lr. No. 2362-D1/53 dated 2nd February 1954

Sub:- Industries - Sericulture - Govt. silk filature, Kollegal - Working of experimental silk waste cornet weaving section and handloom weaving section - Report for the quarter ended 31-12-53.

Ref:- 1. G.O. No. 4980- Development dated 19.11.52.
2. This office letter No. 2362-D1/53 dt. 14-10-53.

In continuation of this Office letter cited, I submit herewith reports showing production, stock etc., received in respect of the experimental silk waste carpet weaving section and silk weaving section of the Government Silk Filature, Kollegal for the quarter ended 31-12-1953.

bn/2.2. for Director of Industries & Commerce.

Government Silk Filatures, Kollegal.

Quarterly report of the experimental silkwaste carpet weaving section for the quarter ending 31-12-1953.

--

1) Capacity of the concern .. 30 sq. yds. per month.

2) Opening stock of carpets .. 421 sq. yds.

3) Total output for each month of the quarter:

October 1953	..	Nil.
September	..	Nil.
December	..	Nil
Total:	..	421 sq. yds.

4) Total sale for each month:

October 1953	..	2¼
November	..	2
December	..	0¾
		--- 4¾ sq. yds.

5) Closing stock of carpets as on 31-12-1953 .. 416¼ sq. yds.

6) Reasons for the low output during lean months of the quarter .. Certain designs have to be made and alterations in the looms and hence production was curtailed

7) Reasons, if any, for abnormal accumulation of stock or fall in normal sales ..

Sericultural Expert,
Govt. Silk Filatures, Kollegal.

Ka/-

Call Book Extract- SIC(E) Deptt (1)

36

S.No 10

Date 28.2.54

Sub:- Industries - Sericulture - G.S.P. Kollegal
Working of experimental silk weaving
Cooperative weaving section and hand
loom weaving section - Report
for the Q.E. 31.3.54

p 31 cf (A) C.No. 9771 C/54 lodged & added to

p 9-10 cf (A) go HS No 4980 Dev dt 19-11-52

Date of acknd 5-4-54

C.No. 30129
5/4/54

ER issued

Government Silk Filatures, Kollegal.

Quarterly report of production, sales, etc. of the handloom weaving section for the quarter ending 31-12-1953.

1) Capacity of the concern .. 500 yards. per month.

2) Opening balance of stock in quantity:

	Yds.	Inches.
Fabrics (1)	4,196	--29-5/8
Flags (2)	387 Nos. plus ½ a yd.	
Kerchiefs (3)	56 Nos.	

3) Total output for each month of the quarter:

October 1953	..	753--13½
November	..	80 --31½
December	..	482--0
Excess found during sales	..	0--4½
Total: (1)	..	6,241---7-1/8
(2)	..	387 Nos. plus ½ a yd.
(3)	..	56½ 118 Nos.
Kerchiefs made out of 7 yds.		62½

4) Total sales for each month of the quarter in quantity:

October 1953	..	195---4½ plus 32 kerchiefs
November	..	207--31½ - 26 ,,
December	..	191--22½ - 17 ,,
Kerchiefs made out of	..	7---0
Free samples	..	-- - 6 ,,
		601--22½ - 81 ,,

5) Balance at the end of the quarter ending 31-12-1953:

(1)	..	5,639--20-5/8 yds.
(2)	..	387--1/12 yd.
(3)	..	37 kerchiefs.

6) Reasons for the low output during lean months of the quarter .. ---

7) Reasons, if any, for any abnormal accumulation of stocks or fall in the normal sales .. ---

Sericultural Expert,
Govt. Silk Filatures, Kollegal.

Ka/-

20129/E/54

DEPARTMENT OF INDUSTRIES & COMMERCE. 37 ICC 31878/E/54

From
The Director of Industries and Commerce, Madras-5.

To
The Secretary to Government, Department Industries, Labour and Co-operation, Madras.

12 APR 1954

No.2362-D3/53.Dated 10-4-54.

Sir,

Sub: Industries--Sericulture--Government Silk Filatures, Kollegal--Working of experimental Silk waste carpet weaving section and handloom weaving section--Report for quarter ended 31-3-54.

Ref: This Office letter No.2362-D3/53 dated 2-2-54.

In continuation of this office letter cited, I submit herewith reports showing production, sales etc position in respect of the experimental silk waste carpet weaving section and experimental silk weaving section of the Government Silk Filatures, Kollegal for the quarter ended 31-3-54.

For Director of Industries & Commerce.

TJR/10-4.

(P.T.O)

38/

P.I.C. (E) Deptt

To As.

P.1. above and the progress reports at p.p. 3-5 below may be ~~forwarded~~ lodged after perusal, and added to the connected G.O. at (5).
There has been very little sale during the quarter

21.4.54 21/4/54

D.S.

The D.I & C may be asked to take steps to increase the sale

23.6.54.

As above.
The draft memo below is for approval.

23.4.54. 21/4/54 21/4/54

Government Silk Filatures,
Kollegal, dated 6-4-1954.

39

Quarterly Report of the experimental silkwaste carpet weaving section for the quarter ended 31-3-1954.

---

1. Capacity of the concern	..	30 sq. yards per month.
2. Opening stock of carpets	..	416½ sq. yards.
3. Total output for each month of the quarter	..	Nil.
Total	..	416½ sq. yards.

Vide A below

4. Total sales for each month of the quarter:

January 1954	..	0½ sq. yd.
February "	..	9½ ,,
March "	..	0½ ,,
		10½ sq. yds.

5. Closing stock as on 31-3-1954	..	406 sq.yards.
6. Reasons for the low output during the months of the quarter	:	New designs are being tabulated and cardings also yet to be done.
7. Reasons, if any, for abnormal accumulation of stock or fall in normal sales	:	Since we have stock, no production was made during the quarter.

A

Sd/- B. A. Sesu
Sericultural Expert,
Govt.Silk Filatures, Kollegal.

Ka/-

41

Government Silk Filatures,
Kollegal, dated 6-4-1954.

Quarterly report of production, sales, etc. of the handloom weaving section for the quarter ended 31-3-1954.

1. Capacity of the concern .. 500 yards.

2. Opening balance of stock in quantity:

		yds.	inches.
Fabrics (1)	..	5,639	20-5/8
Flags (2)	..	387 Nos.	plus ½ a yd.
Kerchiefs (3)	..	37 Nos.	

3. Total output for each month of the quarter:

(1) January 1954 .. 695-3/8 yds.
February .. 997 yds.
March .. 576¼ yds.

Total (1) .. 7,908 yds. 7-1/8 inches.
(2) .. 387 Nos. plus ½ a yd.
(3) Output 247 Nos. plus opening balance 37 Nos.
284 Nos. 284 Nos.

4. Total sales for each month of the quarter in quantity:

	Fabrics yds.	Kerchiefs Nos.	Flags. Nos.
January 1954 ..	135-14-3/8	26	--
February ,, ..	122-27	35	--
March ,, ..	243--4½	6	--
Free samples:	--	2	2
	501--9-7/8	69	2.

5. Balance at the end of the quarter:

fabrics.	flags.	kerchiefs.
7,908--7⅛	387 - 18"	284
501--9-7/8	2	69
7,406-33¼	385 - 18"	215

1) 7,406 yds. 33¼ inches.
2) 385 Nos. plus ½ a yd.
3) 215 Nos.

6. Reasons for the low output .. ---

7. Reasons, if any, for any abnormal accumulation of stock or fall in the normal sales .. .. --

Sericultural Expert,
Govt. Silk Filatures, Kollegal.

Ka/-

43 I.L.C.(E) Deptt.

Memo No. 30129/E/54-1 Dt. 24/4/54.

Sub:- Industries - Sericulture - GSF. Scheme - working of experimental silic reeling complex weaving section and hand loom weaving section - Report for Q.E. 31-3-54. - Instructions asked. Received.

Ref:- From the D.I&C. Lr. No. 2362/DS/53 30129/E/54 Dt. 10-4-54.

His Secretary Note: There had been very little sales during the quarter. The D.I&C. is requested to take steps to increase the sales.

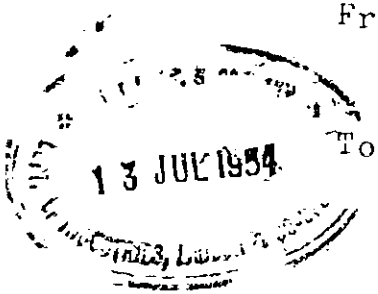
24.4.54 28-4-54

To The D. I&C

45

ICC 58363/F/54

Department of Industries and Commerce.



From

The Director of Industries and Commerce,
Chepauk, Madras 5.

To

The Secretary to Government,
Dept. of Industries, Labour & Co-operation,
Madras 9.

No. 3468-D3/54 dated 10th July 1954.

*****

Sir,

Sub:- Industries - Sericulture - Govt. Silk Filature - Kollegal - working of the silk waste carpet - Weaving and Silk Weaving Sections - Report for the quarter ended 30-6-54.

Ref:- This Office letter No. 2362-D3/53 dt. 10-4-54.

---

1. In continuation of this Office letter cited, I submit herewith reports showing production sales etc. position in respect of the silk waste carpet weaving and silk weaving sections of the Government Silk Filature, Kollegal for the quarter ended 30-6-54.

2. In this connection I submit that efforts are being made to liquidate the stock. I have also submitted proposals to appoint agent for sale of silk fabrics and silk waste carpets on consignment basis vide this Office letter No.1843-D3/54 dated 24-6-54/~~3-7-54~~ 3-7-54. On receipt of Government Orders agents will be appointed at suitable places for the disposal of the stocks.

To DS.
I.C.C.(F) Deptt.
Submitted for perusal. No action is called for. May be kept and sent to G.O. Ms. 4980 Dev. Dt. 14.11.52

For Director of Industries and Commerce.

bn/10.7.

46.

58363/F-152

N.O.F.

Submitted for perusal of pp 3-5 below.

In view of what is stated in para 2 of p 1 above no action seems called for in the returns. / subject to the provisions

11
21/7/72

D.S.
22.7.72

Last quarter's report at p. 41 of 57

Quarterly Report showing production, sales, etc. of the Handloom Weaving Section for the quarter ended 30-6-1954.

*****

1) Capacity of the concern .. 500 square yards. per month.

	(1) Fabrics	(2) Kerchiefs	(3) Flags.
2) Opening stock ..	7,406-33¼"	215 Nos.	385-18"
	7639.20 7/8	37 ..	387 + ½ Last qr.
3) Total output for each month of the quarter:			
April - 213--4¼	--	--	
May - 543-22¼	-- 8	--	
June - 570--0	--	--	
1326-27	--	--	1,326-27 -- --
Total;			8,733-24¼ 215 Nos. 385-18"
			7908.7 1/8 284. 387 Last qr.
4) Total sales for each month of the quarter:			
April- 378-15¼	5 Nos.	--	
May - 519-31¼	9 "	--	
June - 344-27	25 "	--	
2243--1¼	39 "	--	1,243--1¼ 39 Nos. --
~~Total:~~			~~1,489-18" 64 Nos. --~~
Last qr.—			501-93/8 " 69. 2.
5) Balance at the end of the quarter ..			7490-22 1/2 176 Nos. ~~7,221-21¼ 180 Nos.~~ 385-18"
Last qr.			7406-33¼. 215 385+½
6) Reasons for low output			Nil.

7) Reasons, if any, for any abnormal accumulation of stock or fall in the ~~xxx~~ normal sales nil.

B/f Assistant Sericultural Expert (1) in charge.

Submitted to the Director of Industries and Commerce, Madras.

Last Quarterly report at p 39 c/f of (A) 1954

Quarterly Report of silkwaste carpet weaving section, showing production, sales, etc. for the quarter ended with 30-6-1954.

*****

1) Capacity of the concern .. 30 square yards.

2) Opening stock as on 1-4-1954 .. 162 Nos. = 406 sq.yds.

3) Total output for the quarter:

April 1954 ..	3 Nos. = ¾ sq.yd.	
May ,, ..	2 " = ½ ,,	
June ,, ..	nil	
	5 Nos. = 1¼ sq.yd.	5 Nos. = 1¼ sq.yds.
	Total:	167 Nos. = 407¼ sq.yds.

4) Total sales for each month of the quarter:

April 1954 ..	3 Nos. = 0¾ sq.yd.	
May ,, ..	nil.	
June ,, ..	5 Nos. = 3 sq.yds.	
	8 Nos. = 3¾ sq.yds.	8 Nos. = 3¾ sq.yds.
	Last yr. 10¼ ..	

5) Balance as on 30-6-1954 .. 159 Nos. = 403½ sq.yds.

6) Reasons for the low output during the months of the quarter: It was thought that further production would be had only after the liquidation of the present stock

7) Reasons for the abnormal accumulation of stock of fall in normal sales: In order to effect better sales, wide publicity is required. The Propaganda officer of the office of the Director of Industries and Commerce, Madras, has taken up the question of liquidating the stock.

B. S. Rao

By Asst. Sericultural Expert (1)

Submitted to the Director of Industries and Commerce, Madras.

51

Department of Industries and Commerce.

From
The Director of Industries and Commerce,
Chepauk, Madras.5.

To
The Secretary to Government,
Department of Industries, Labour and Co-operation, Madras. 9.

No.3468 D3/54 dated 30-7-1954. IE 64822/F/54

4 AUG 1954

Sub: Industries - Sericulture - Government Silk Filatures - Kollegal - working of the silk waste carpet weaving and silk weaving sections - Report for the quarter ended 30-6-54.

Ref: This office letter No.3468 D3/54 dated 10-7-54.

I submit that there are certain mistakes in the quarterly statement in respect of the handloom silk weaving section submitted with this office letter cited, as the sales effected in the exhibitions were not shown therein. I therefore submit herewith a revised statement which may be substituted for the one already sent.

For Director of Industries and Commerce.

r.n.31.7.

IE 21815/54.

(P.T.O.)

21

6482 2/Pers I.L.C. (Tr) Deptt.

To AS.

Submitted for perusal. Attention is invited to ~~X~~ o
p. 1 above. ~~[illegible]~~ No action
seems called for. May be kept with other
I.P.9-10g (A) G.O. No. 4980 dtd. 19-11-52 (A).

11.P.M.
12.8.54

M
14/8/54

Dev. (G) Dept.

(C.No.59369 G/52).

Sub:- Industries - Sericulture - Govt. Silk Filature Kollegal - Starting of a regular silk carpet weaving section on an experimental basis - Proposals.

Ref:- From the D.I.& C.No.200 D1/52, dt. 26-5-52
+Memo No.59369 G/52-1, dt. 2-6-52
From the D.I.& C.No.200 D1/52, dt. 7-10-52.

The D.I.& C. has proposed the starting of a silk carpet weaving section on an experimental basis at the Govt. silk Filatures, Kollegal, utilising the basin refuse and the thin films of unreelable silk layers left over the pupae on the process of reeling silk, which has hitherto been used merely as manure.

The Sericultural Expert proposes to utilise about 1440 lbs. of basin refuse which represents 25% of the refuse available to produce 360 sq. yds. of waste silk carpet in a year. The cost is estimated at Rs. 1,680/- recurring as detailed at 'M' on p.1 c.f. So far about 200 square yards of carpets have been produced. Pending approval of the selling rates, these have not yet been sold.

The statement on p. 3 c.f. shows the cost of production of 122½ sq. yards silk waste carpet which works out to Rs. 4-3-0 per square yard. The selling rate proposed is Rs. 5-4-0 per sq. yd. providing a profit margin of Re. 1-1-0 per sq. yard.

No additional staff is proposed to be employed under the scheme, as the foreman in charge of the handloom weaving section will exercise necessary supervision over the work in the carpet weaving section also. It is stated that the looms required could be got done with the wooden materials available in the Filature workshop and no non-recurring expenditure is contemplated.

The carpets are reported to be in good demand. As the proposal contemplates a profitable utilisation of the silk waste, which is now thrown away as refuse, and as the expenditure involved is also not much, it is for consideration whether the proposal of the

D.I.& C. to start an experimental carpet weaving section for a period of 2 years may be accepted and a ~~non~~-recurring expenditure of Rs. 1680/- per annum sanctioned. The Silk carpets manufactured at the Mysore Spun Silk Mills Ltd: which are of a finer variety cost ~~for~~ from Rs. 6-8-0 to Rs. 10/- per sq. yard. The proposal of the D.I.& C. to fix the selling rates for the silk carpets at Rs. 5/4/- per sq. yard may therefore ~~also~~ be approved. Fin. orders.

Fin. may see the case for remarks in the first instance.

13/10/52

The expenditure involved is very little the waste products usefully utilised. The D.I.& C.'s proposals may be accepted.

14/X

13/10

14/X

J.S. 14/10

Finance (Exp.B.) Dept.

Dev (I.C.) 5936 9/52
14-10-52

The proposal in this file relates to the starting of a silk carpet weaving section as an experimental basis at the Government Silk Filatures, Kollegal, utilising the basin refuse and the thin films of unreelable silk layers left over the pupae on the process of reeling silk which has hitherto been used merely as manure. It is reported that, as the looms could be got done with the wooden materials available in the Filature Workshop, ~~that~~ no non-recurring expenditure is contemplated. The proposal, however, involves a recurring expenditure of Rs.1680/- per annum mainly on wages which will be covered by receipts by the sale of the finished

para 2 on p1 c1

ADDITIONAL DEPUTY SECRETARY TO GOVERNMENT
75672
15 OCT 1952
FINANCE DEPARTMENT

para 1 on p1 c1

Para 1 on p1 c1

Quarterly Report showing production, sales, etc. of the Handloom Weaving Section, Government Silk Filatures, Kollegal for the quarter ended 30-6-1954 - (Revised)

*****

1. Capacity of the concern .. 500 square yards, per month.

	(1) Fabrics	(2) Kerchiefs	(3) Flags
2) Opening stock ..	7,406-33⅓"	215 Nos.	385-18"
3) Total output for each month of the quarter:			
April- 213--4½	--	--	
May - 543-22½	--	--	
June- 570--0	--	--	
1326-27	--	--	1,326-27 --
			8,733-24½ 215 Nos. 385-18"
4) Total sales for each month of the quarter:			
April- 378-15½	5 Nos.	--	
May - 519-31½	9 "	--	
June - 344-27	25 "	--	
1243--1½	39 Nos.	--	1,243--1½ 39 Nos.
Add sales in exhibitions ..			256--1½ 16 "
			1,499--3" 55 "
5) Balance at the end of the quarter ..			7,234-21½" 160 " 385-18"

6) Reasons for low output nil.

7. Reasons, if any, for any abnormal accumulation of stock or fall in the normal sales. nil.

Asst. Sericultural Expert (1) in charge.

Submitted to the Director of Industries & Commerce, Madras.

(at Rs 4-4-0 per ~~yard~~ square yard)
product. Development support the proposal. The proposal may be agreed to in Finance subject to the remark that the scheme may be tried for a period of ~~six months~~ one year in the first instance, instead of for 2 yrs.

Dev.

Dev. (G) Dept.

Finance Deptt. have accepted the proposal to start an experimental silk carpet weaving section at the Government Silk Filatures, Kollegal for a period of one year in the first instance. A draft order is submitted below for approval.

Finance may see for acceptance before circulation.

Fin

Fin (Exp B).

(Re Finance min. p. 2-3 above)
The draft order below may be accepted

Dev. Dept.

The proposal in this file is to start an experimental silk carpet weaving section at the Govt. Silk Filatures, Kollegal. Finance suggest that the scheme be tried for a period of one year. The draft order accepted by Finance is self-explanatory. May be circulated to M.(I&L) for approval of the draft order.